

Breadboard Design

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Outline

- Design of x-ray imaging geometry
- Components:
 - source
 - heater, furnace and sample (ASTRIUM)
 - detector (SSC, Scint-X)
- Development tests at TU Dresden:
 - verification of x-ray imaging scheme
- Discussion of design issues

Design Concept: Magnified X-Ray Projection Imaging

Microfocus source:

reduced brilliance compared to synchrotron radiation source!

High frame rate (high detected flux per pixel):

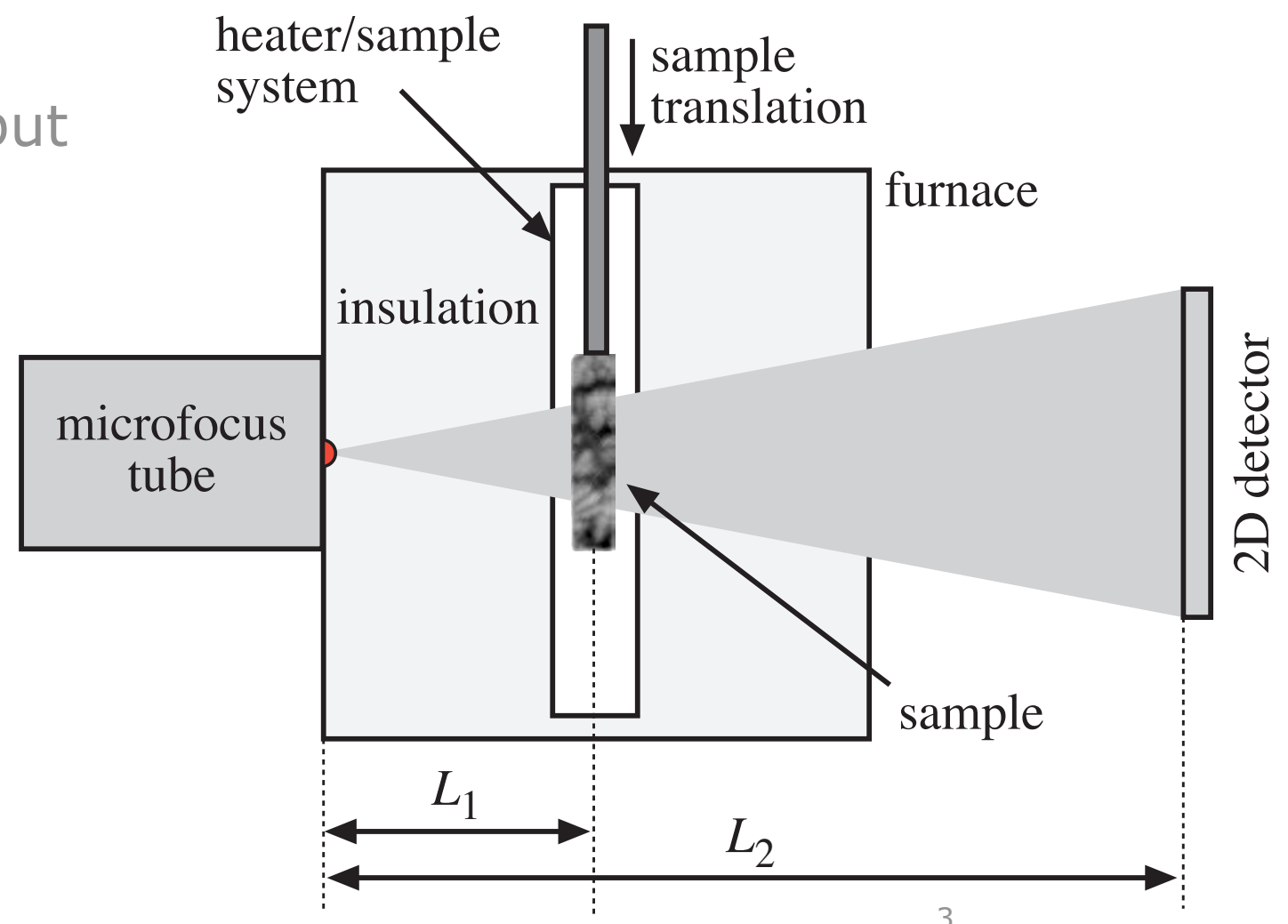
- high brilliance
- large solid angle of pixel
- efficient & high throughput detector

High spatial resolution:

- small source size
- magnification

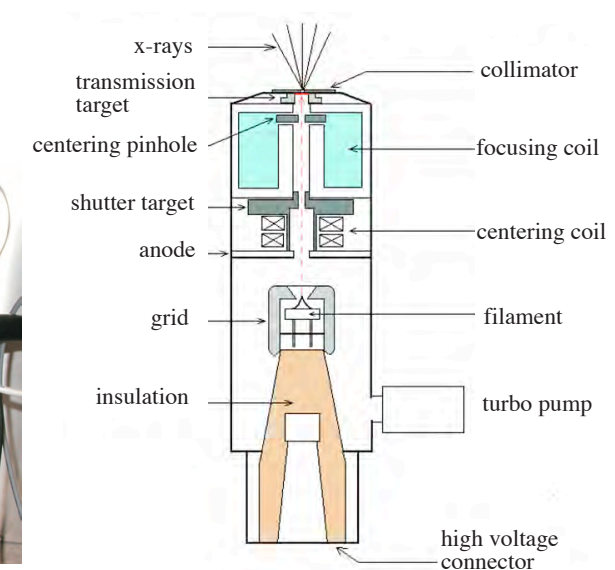
High contrast for AlCu:

- relevant spectral range:
9 to 60 keV



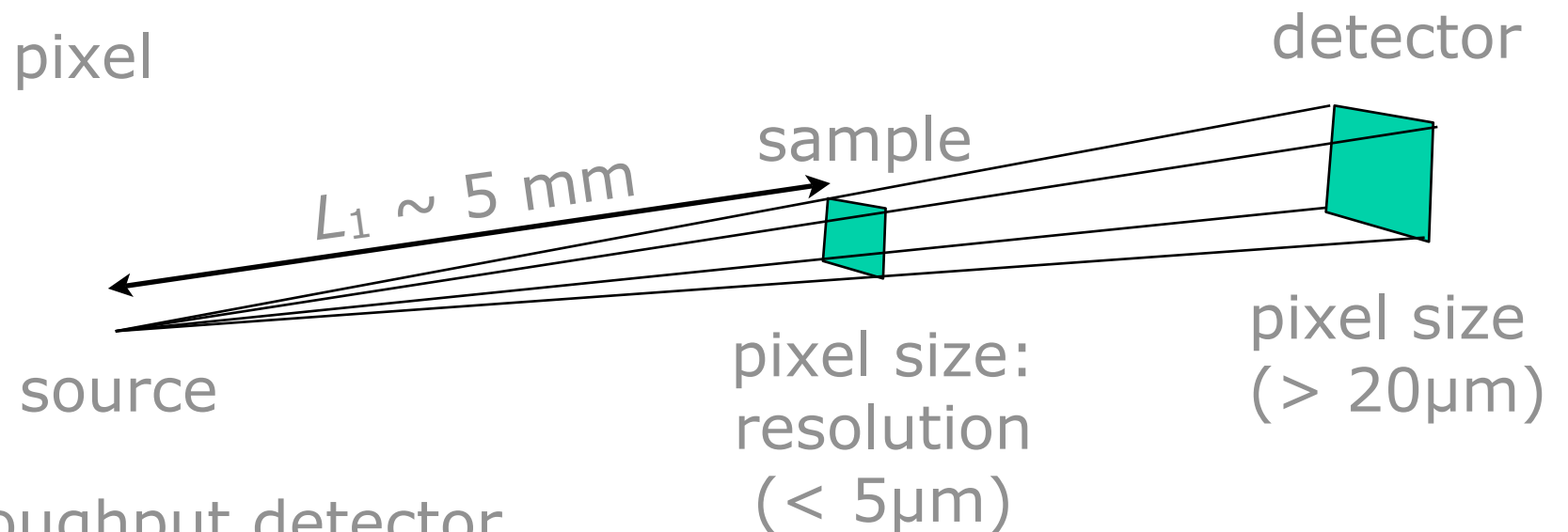
High Frame Rate

- high brilliance
many photons per
 - source size
 - solid angle



- large solid angle of pixel
photons per pixel:

$$F \sim Br \cdot \Omega$$



- efficient & high throughput detector
 - pixel size limited by efficiency (from below)
and geometric constraints (from above)
- free beam path: minimize material in beam path (windows)

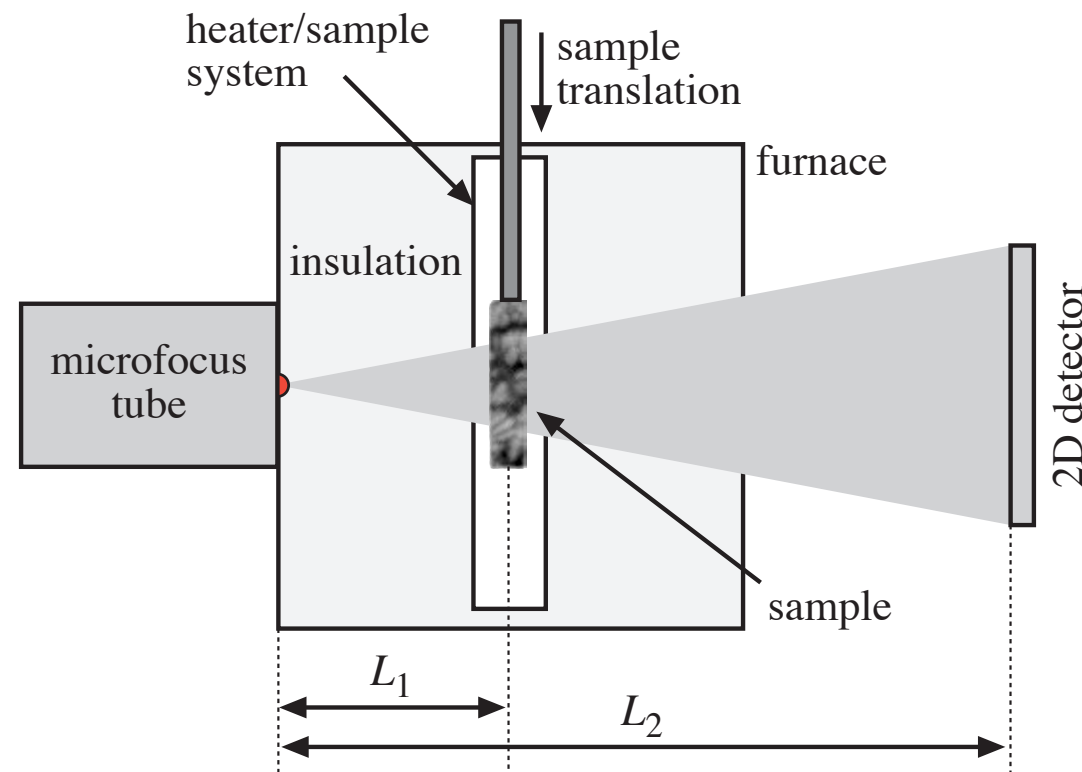
Spatial resolution requirement

resolution:

$$\xi = \sqrt{\xi_d^2 + \xi_D^2}, \quad \xi_d = \frac{M-1}{M} \cdot d, \quad \xi_D = \frac{1}{M} \cdot D$$

Influence of source size

Influence of detector pixel size

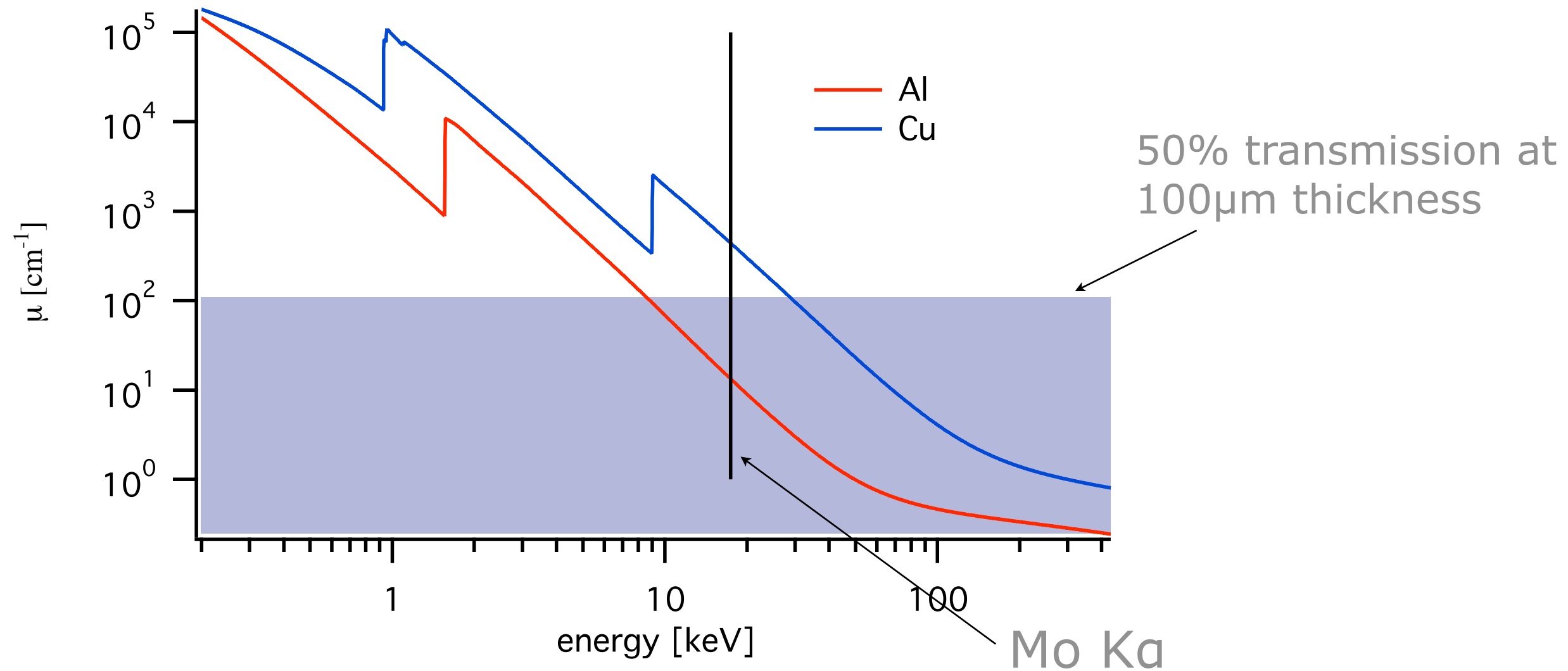


d : source size
 D : detector pixel size

critical parameter:
source size!

$$\xi \approx 5 \mu\text{m} \Rightarrow d \leq 3.5 \mu\text{m}$$

X-Ray Energy and Target Material



→ Molybdenum Target excited with 60kV well suited!

X-ray Imaging Parameters

Source

source size	< 3.5 μm
power	3 W
acceleration Voltage	60 kW
target material	Mo
transmission target thickness	0.2 mm

Spatial resolution:
5 μm at sample

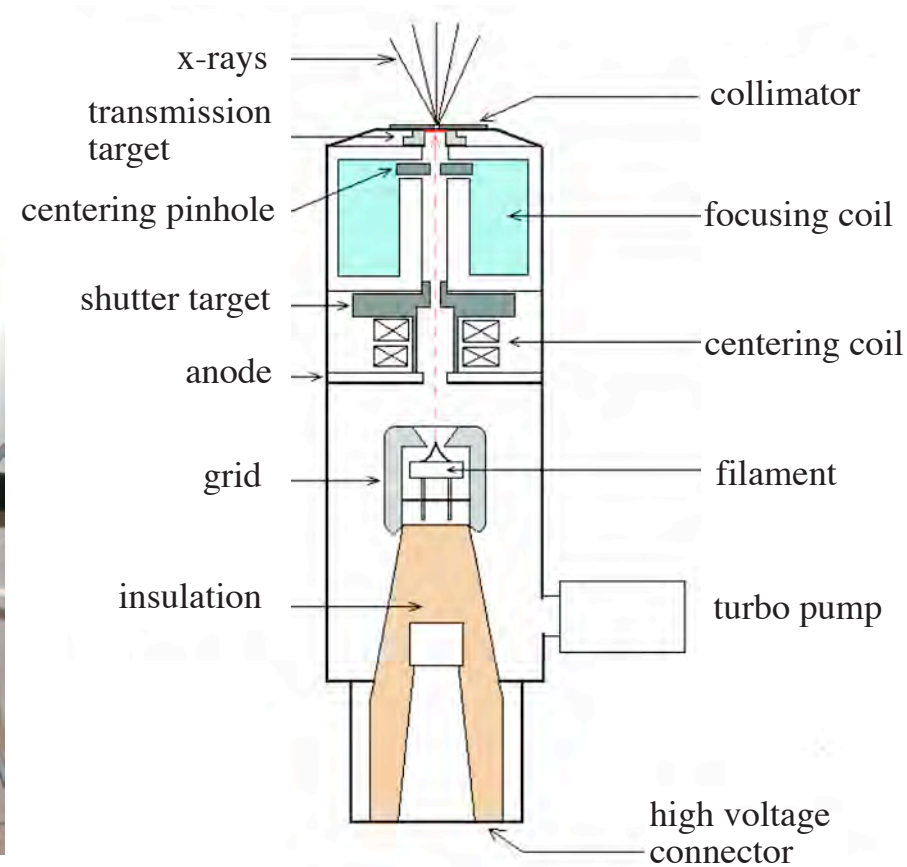
Geometry

source-to-sample distance L_1	~ 5 mm
source-to-detector distance L_2	> 70 mm
magnification M	14x

Detector

pixel size (effective)	~ 20 μm
size of field of view (in effective pixels)	2k x 1.3k
detective quantum efficiency	$\sim 50\%$
frame rate	> 3 Hz

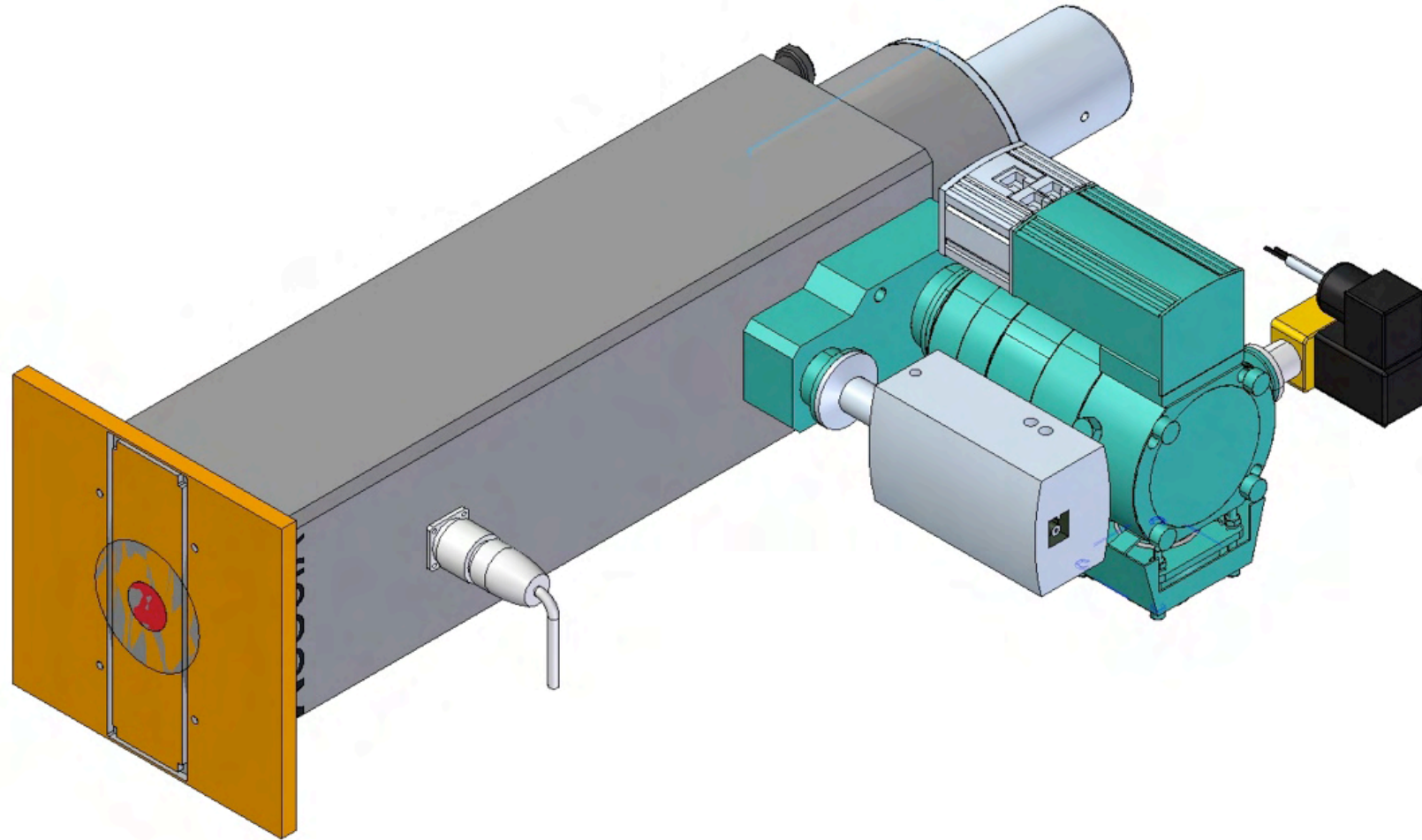
X-Ray Microfocus Tube



Properties:

- source size: $d < 3\mu\text{m}$ @ 3W ($U = 60\text{ kV}$, $I = 50\text{ }\mu\text{A}$)
- brilliance: verified by development test
- energy: Mo target on Al window (K α : 17.4 keV, K β : 19.6 keV)
bremsspectrum up to 60 keV for parameters above

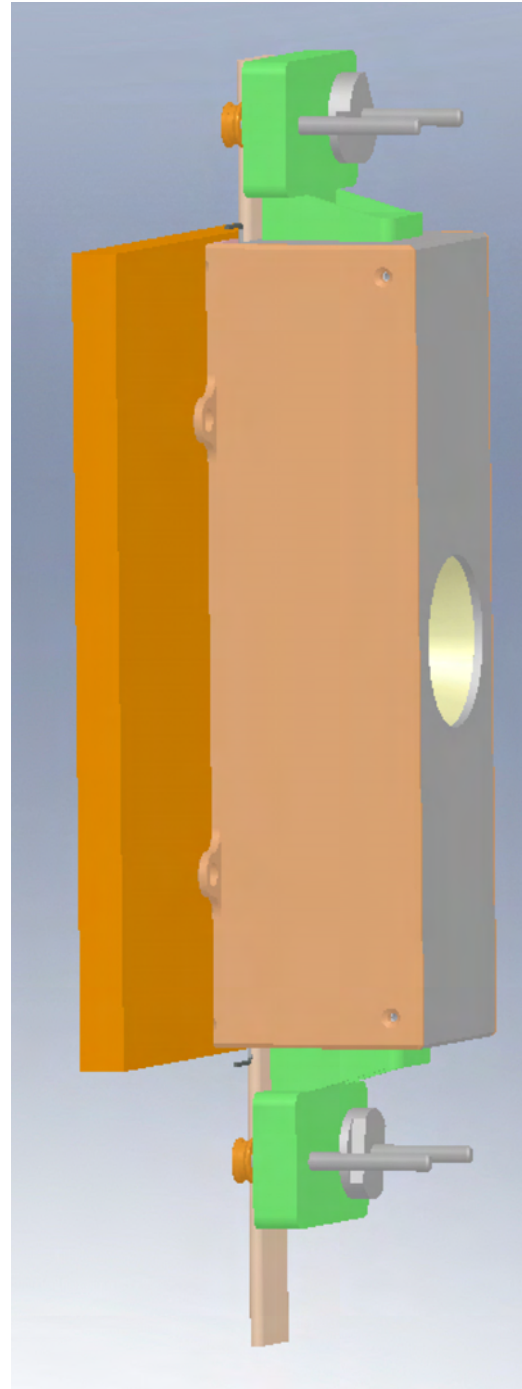
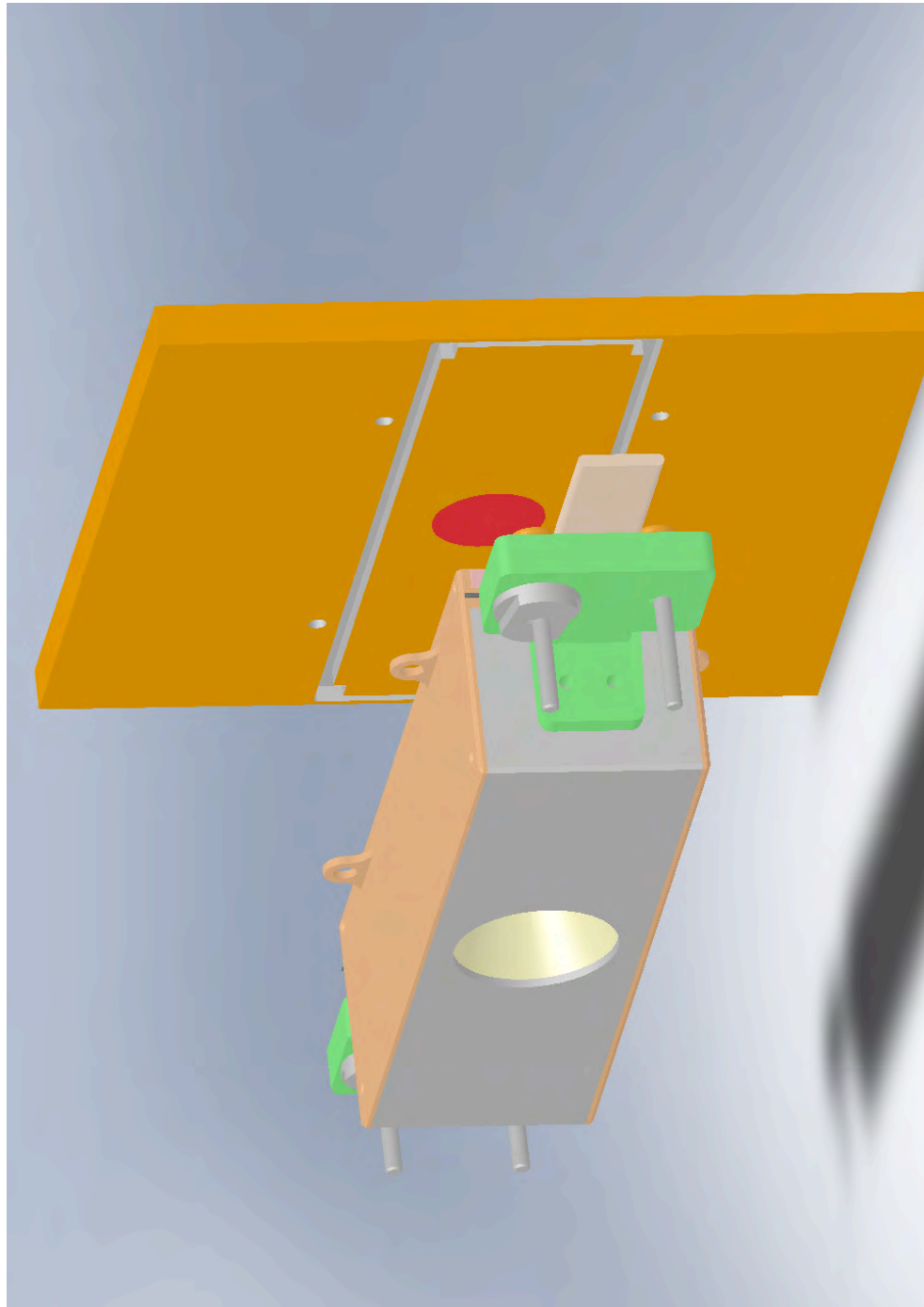
X-Ray Microfocus Tube



Technical modifications:

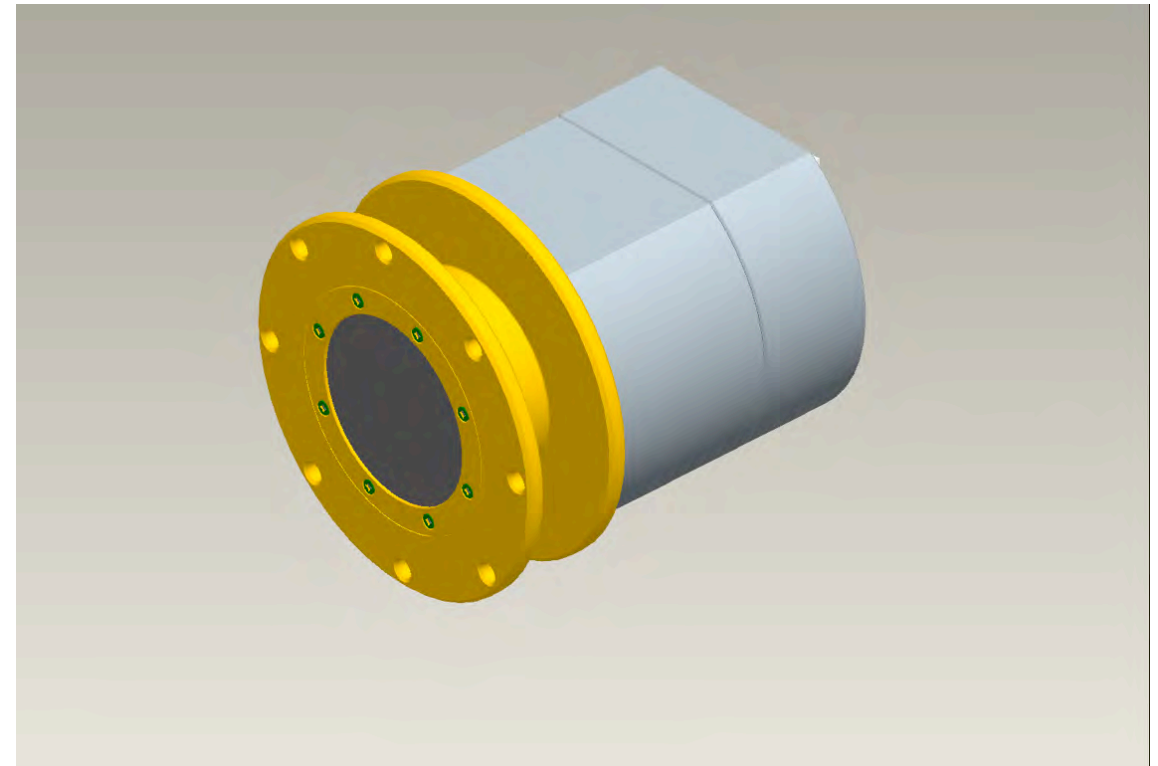
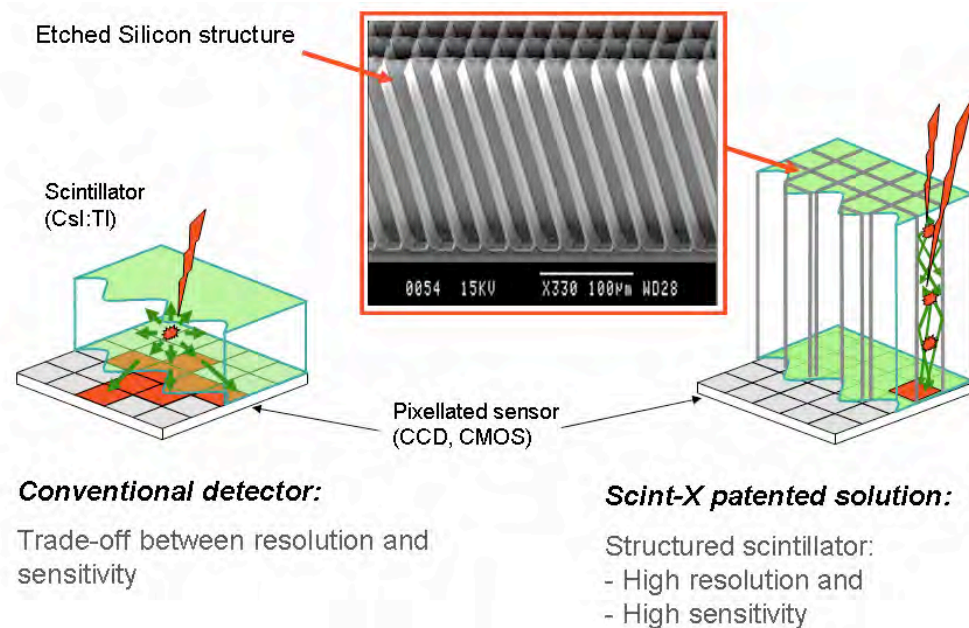
- cooled front plate (modified, cooling not shown), Al window
- fixation of sample/heater/furnace to front plate possible
- more compact: shorter design allows for compact setup
- design of front plate will be finalized after visit of Viscom at Astrium

Sample, Heater, Furnace



- Mounted to front plate of Source
- Details of updated design given by Astrium

Strategy for Detector



Our strategy:

increase spatial resolution at high quantum efficiency

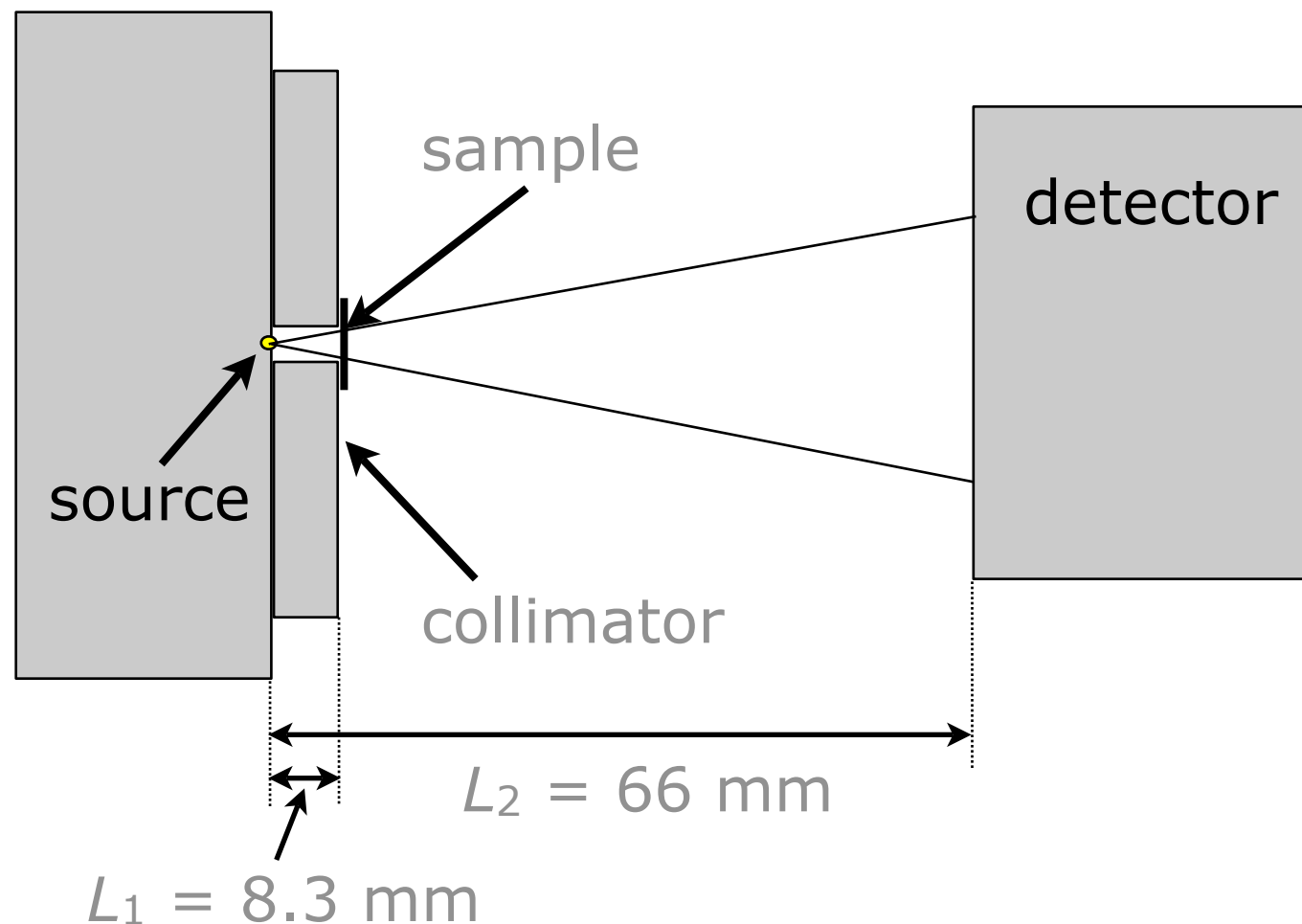
- structured scintillator matched to CCD pixel size ($\sim 20 \mu\text{m}$)
- short detector (no optic between scintillator and sensor chip)
- short optical path (40 - 70 mm)

Detector presented by Y. Houltz (SSC) and P. Wiklund (Scint-X)

Development Tests: Dec. 7, 2008

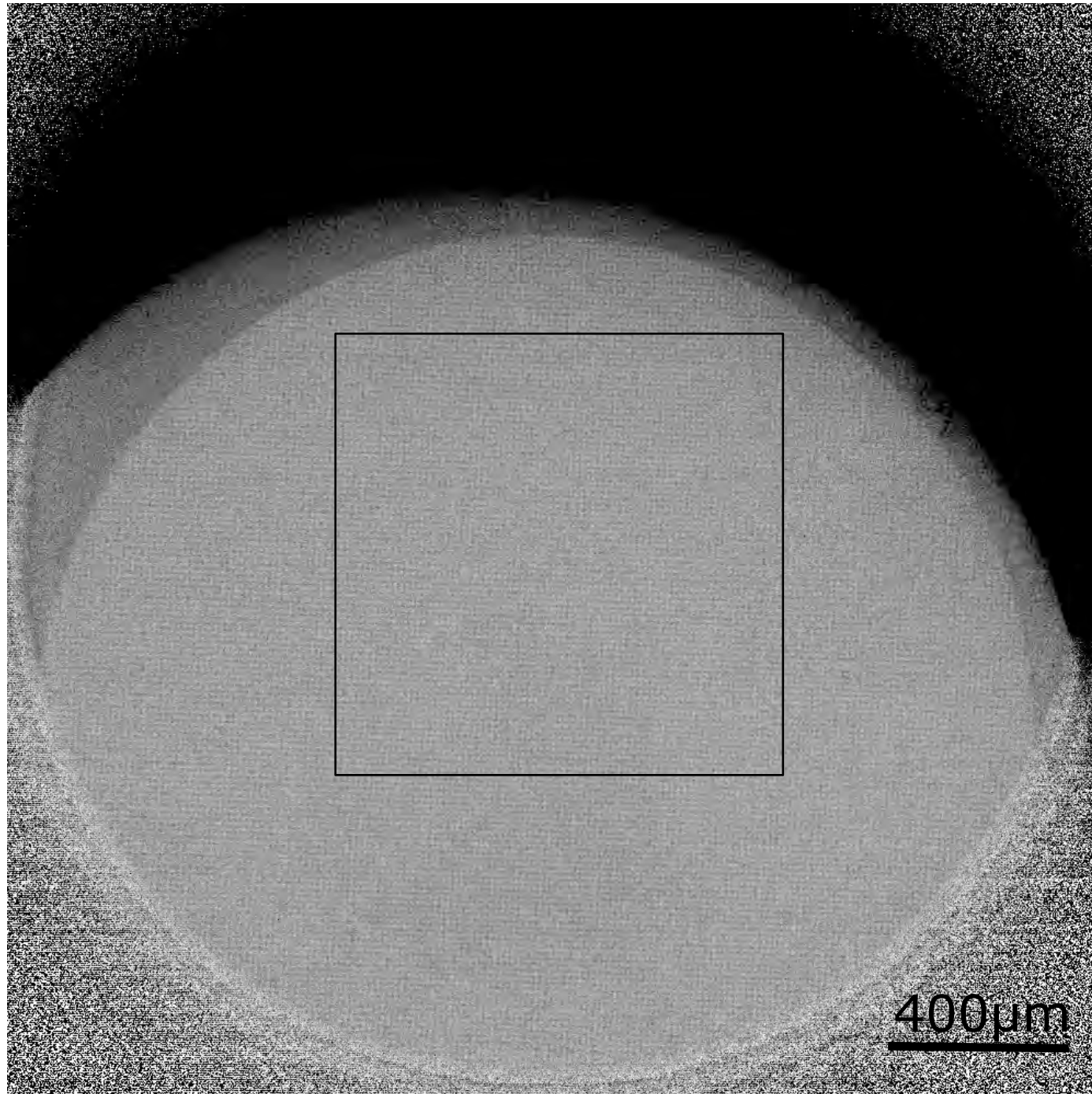
using:

- Viscom x-ray microfocus tube (technology demonstrator)
- Vosskühler camera with Scint-X scintillator



L_1 : slightly larger
 L_2 : \sim design value

Development Tests: Dec. 7, 2008



Sample: 2000mesh
pitch: $12.7 \mu\text{m}$
width of bars: $4 \mu\text{m}$
thickness: $\sim 5 \mu\text{m}$

$U = 60 \text{ kV}$, $I = 50 \mu\text{A}$
Source size: $\sim 3 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

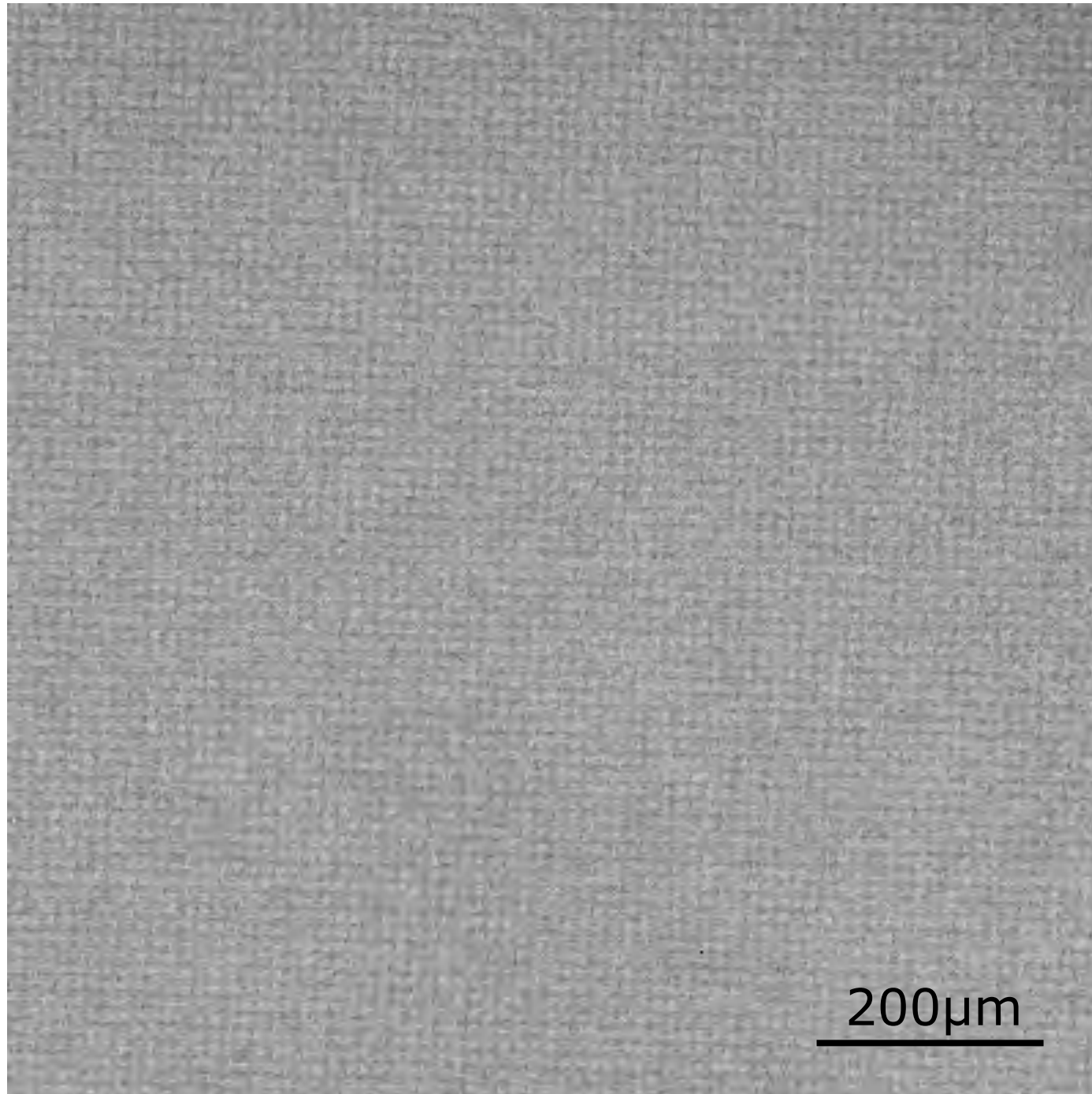
$L_2 = 66 \text{ mm}$

magn.: $7.86 \times$

exposure time: 0.997 s

eff. pixel size: $2.41 \mu\text{m}$

Development Tests: Dec. 7, 2008



Sample: 2000mesh
pitch: 12.7 μm
width of bars: 4 μm
thickness: $\sim 5 \mu\text{m}$

$U = 60 \text{ kV}$, $I = 50 \mu\text{A}$
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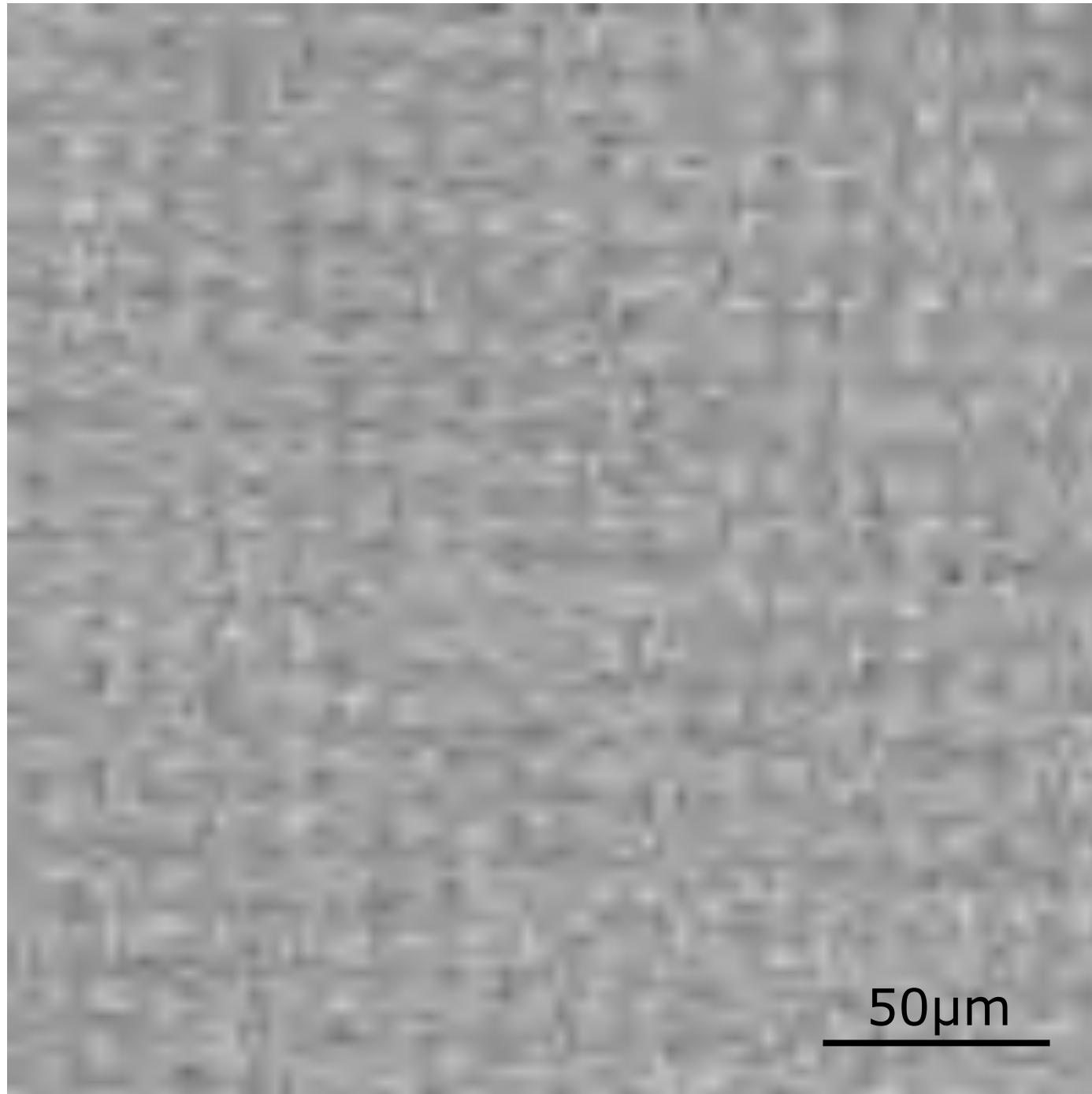
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Development Tests: Dec. 7, 2008



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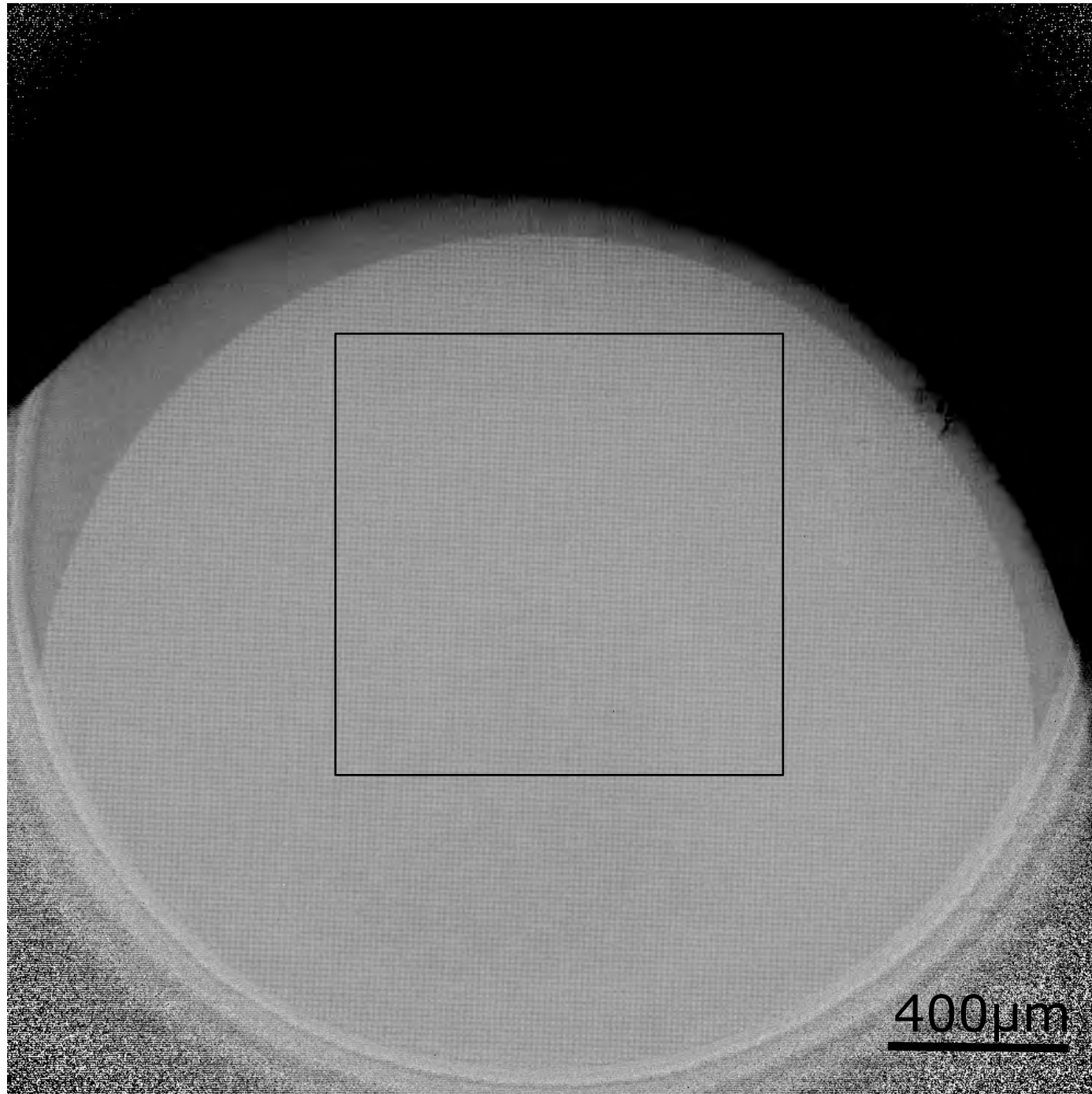
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Development Tests: Dec. 7, 2008



X-Ray Diagnostics for Space

Sample: 2000mesh
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thickness: $\sim 5 \mu\text{m}$

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Source size: $\sim 3 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

$L_2 = 66 \text{ mm}$

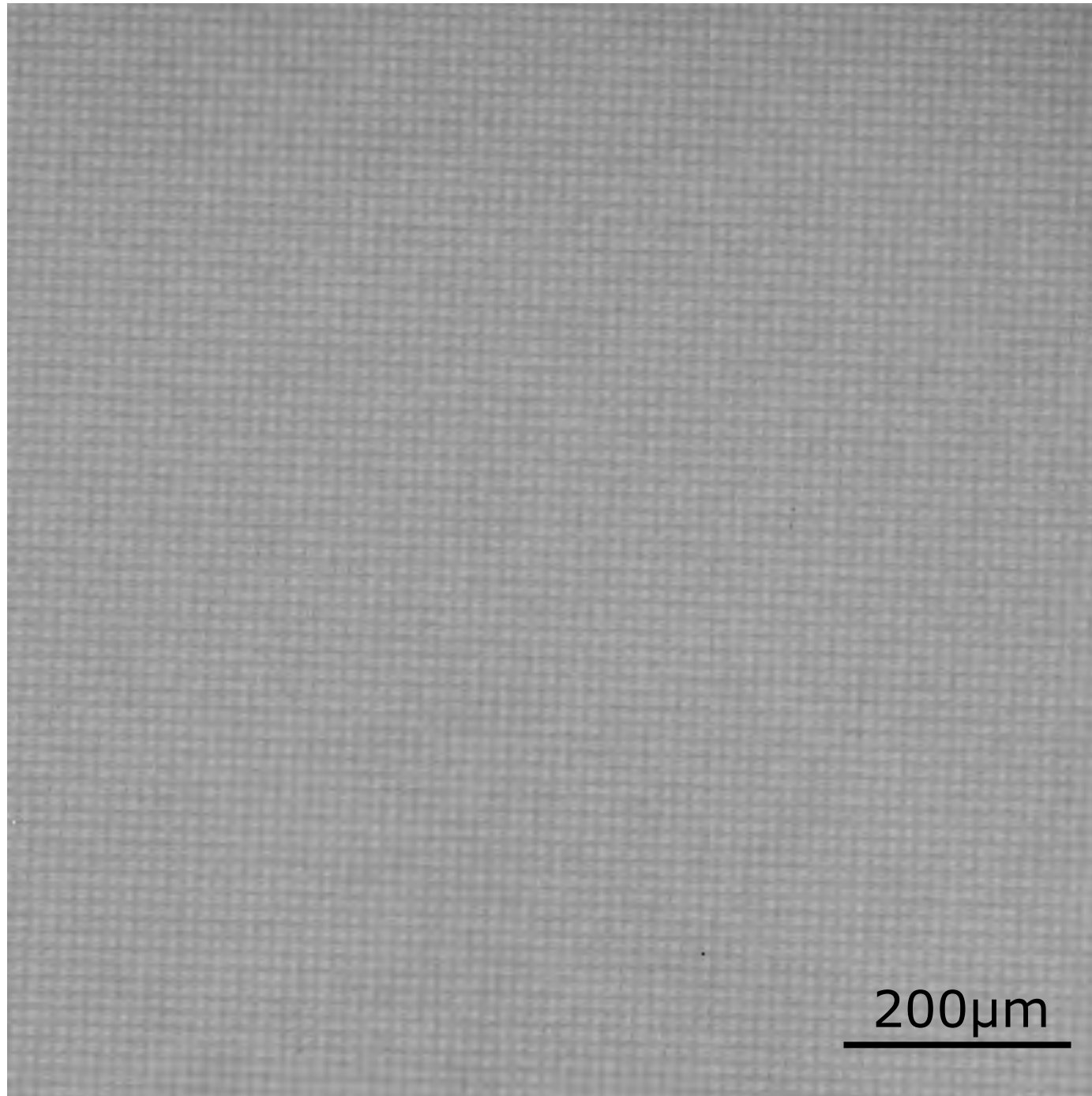
magn.: $7.86 \times$

exposure time: 0.997 s

eff. pixel size: $2.41 \mu\text{m}$

Average 15 images!

Development Tests: Dec. 7, 2008



Sample: 2000mesh
pitch: 12.7 μm
width of bars: 4 μm
thickness: ~ 5 μm

$U = 60 \text{ kV}$, $I = 50 \text{ μA}$
Source size: ~3 μm

$L_1 = 8.3 \text{ mm}$

$L_2 = 66 \text{ mm}$

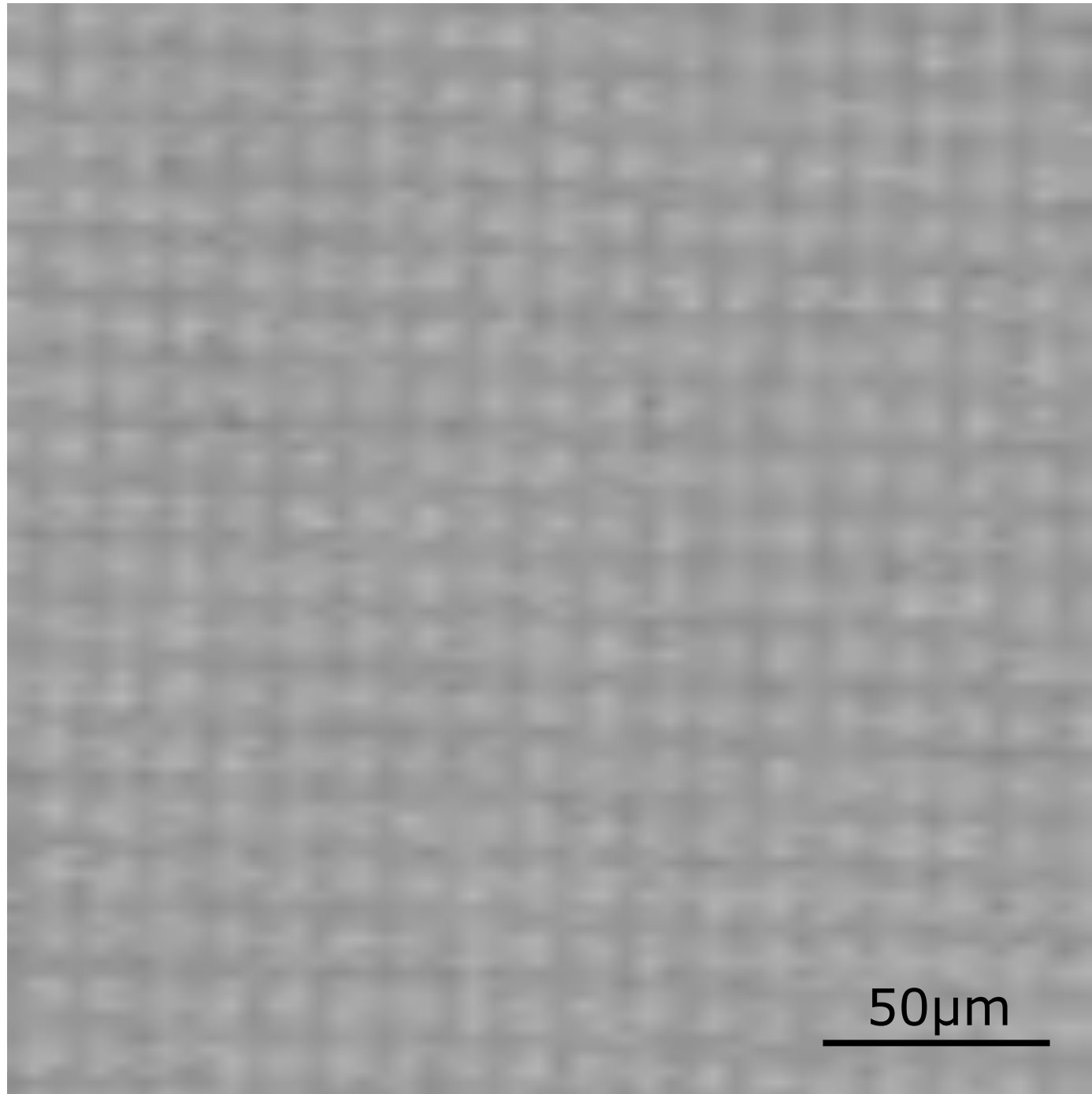
magn.: 7.86 x

exposure time: 0.997 s

eff. pixel size: 2.41 μm

Average 15 images!

Development Tests: Dec. 7, 2008



Sample: 2000mesh
pitch: 12.7 μm
width of bars: 4 μm
thickness: $\sim 5 \mu\text{m}$

$U = 60 \text{ kV}$, $I = 50 \mu\text{A}$
Source size: $\sim 3 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

$L_2 = 66 \text{ mm}$

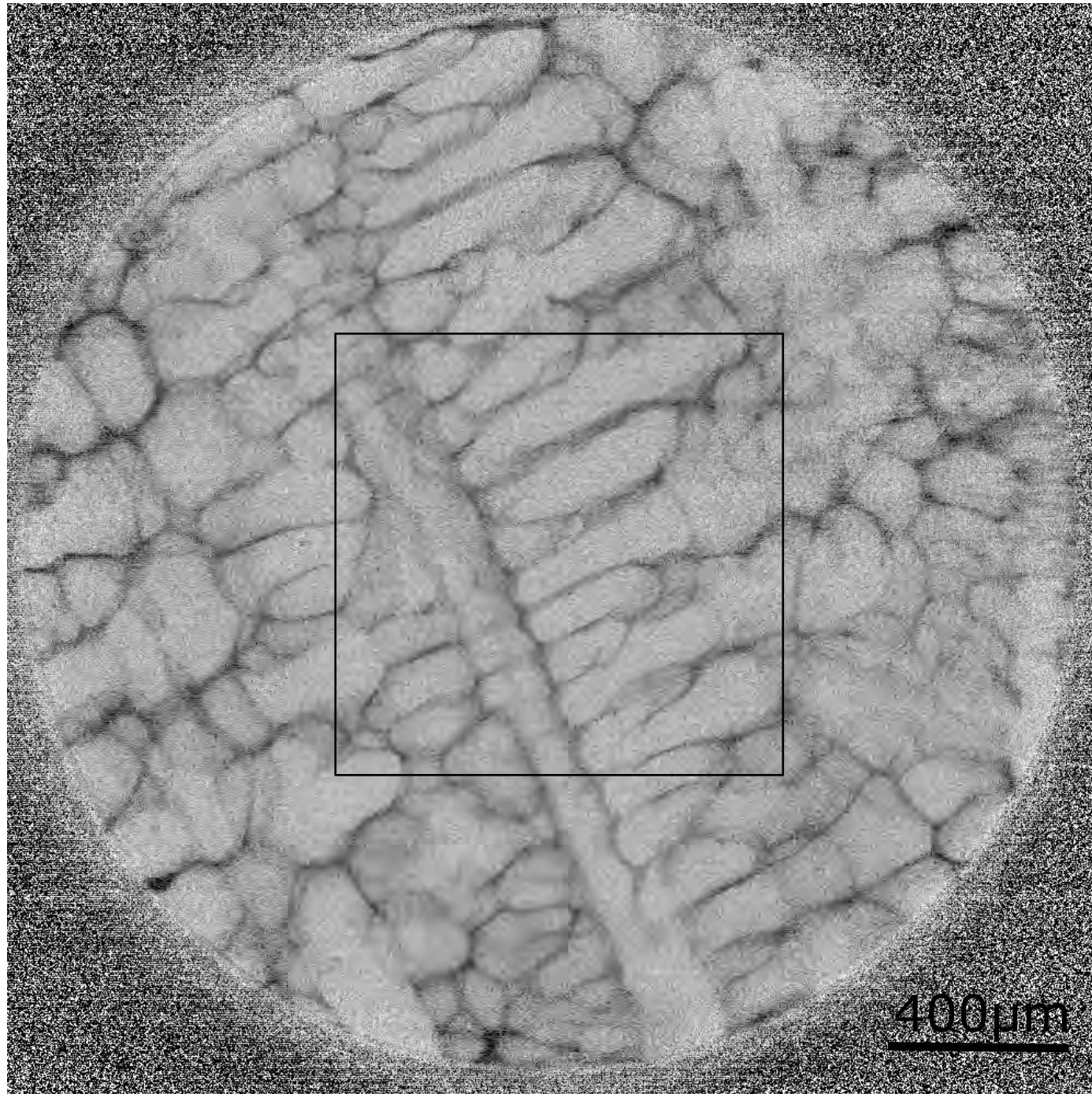
magn.: 7.86 x

exposure time: 0.997 s

eff. pixel size: 2.41 μm

Average 15 images!

Development Tests: Dec. 7, 2008



Sample from
R. Mathiesen
(thickness $\sim 100 \mu\text{m}$)

$U = 60 \text{ kV}, I = 50 \mu\text{A}$

Source size: $\sim 3 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

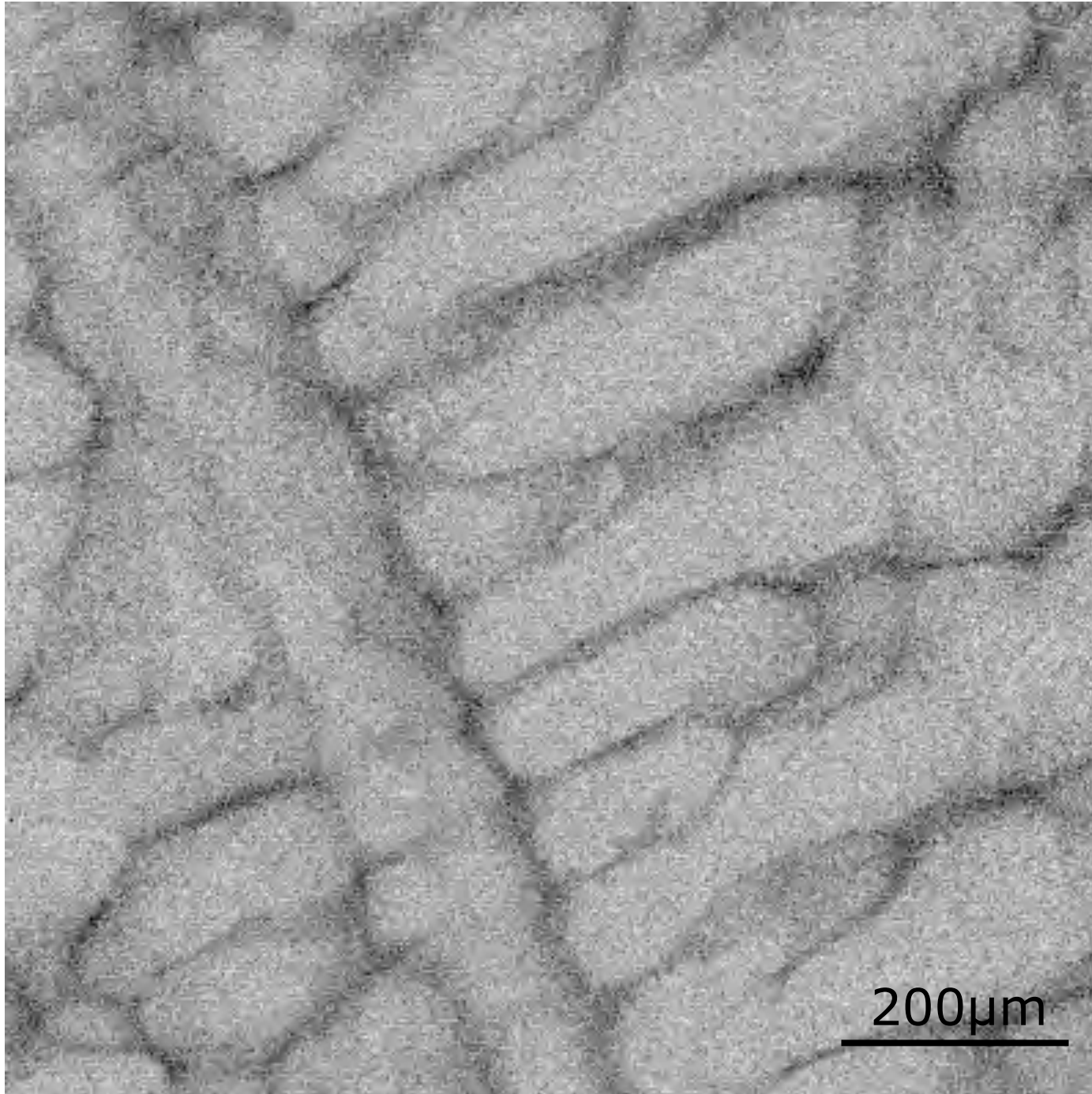
$L_2 = 66 \text{ mm}$

magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

Development Tests: Dec. 7, 2008



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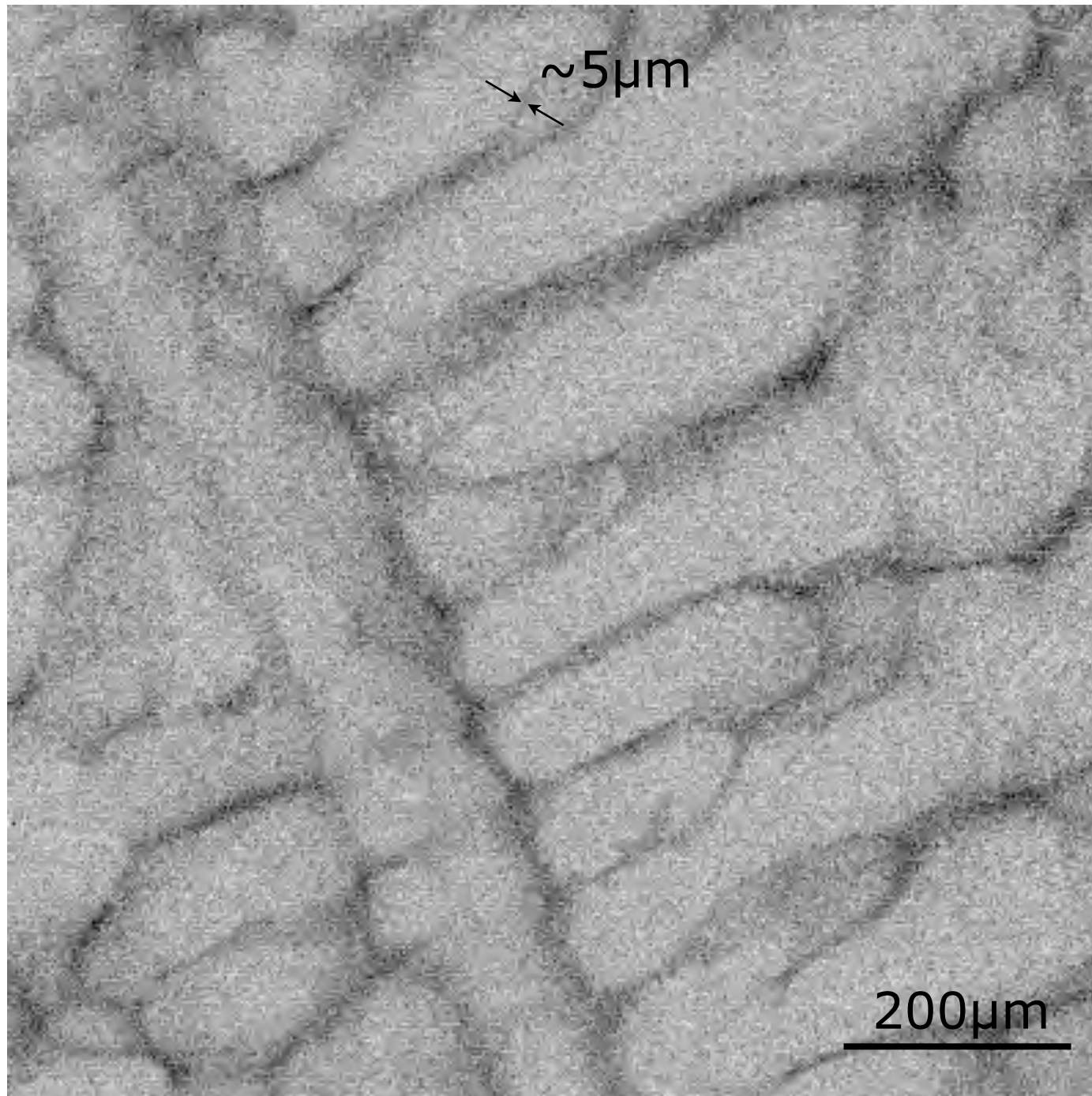
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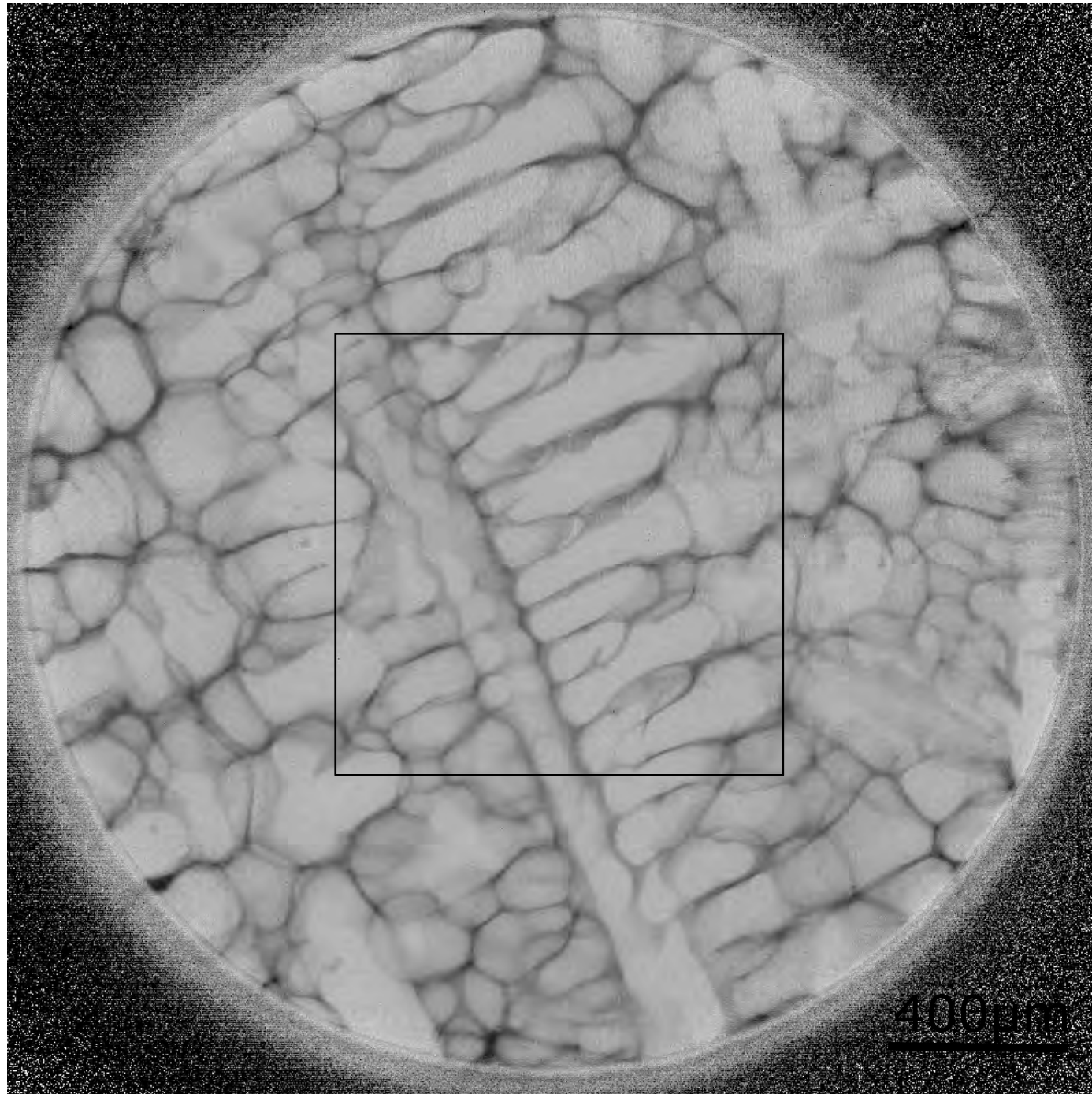
$L_2 = 66\ \text{mm}$

magn.: $7.86\ \times$

exposure time: $0.33\ \text{s}$

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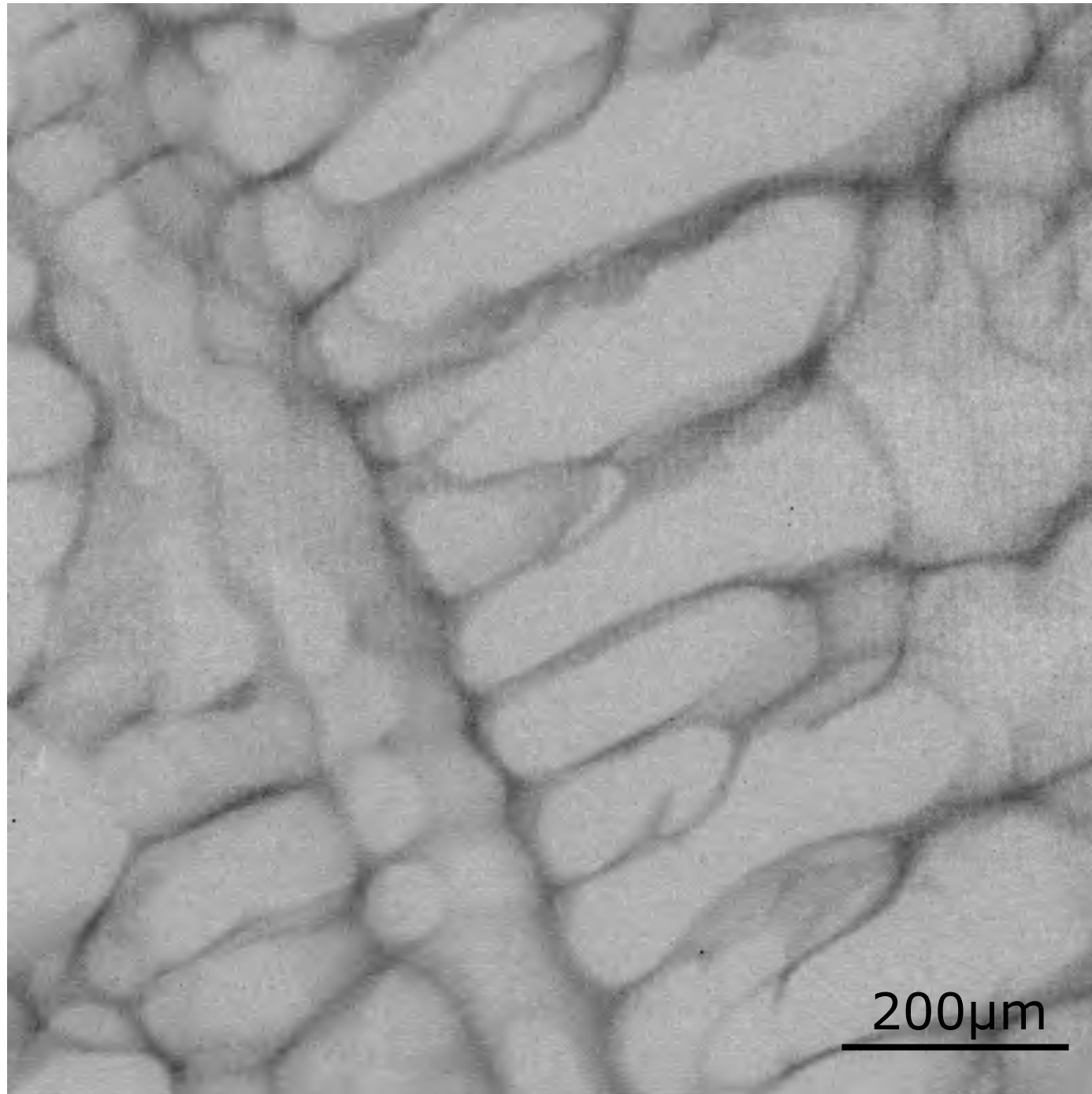
magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

Average of 17 images!

Development Tests: Dec. 7, 2008



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$L_2 = 66 \text{ mm}$

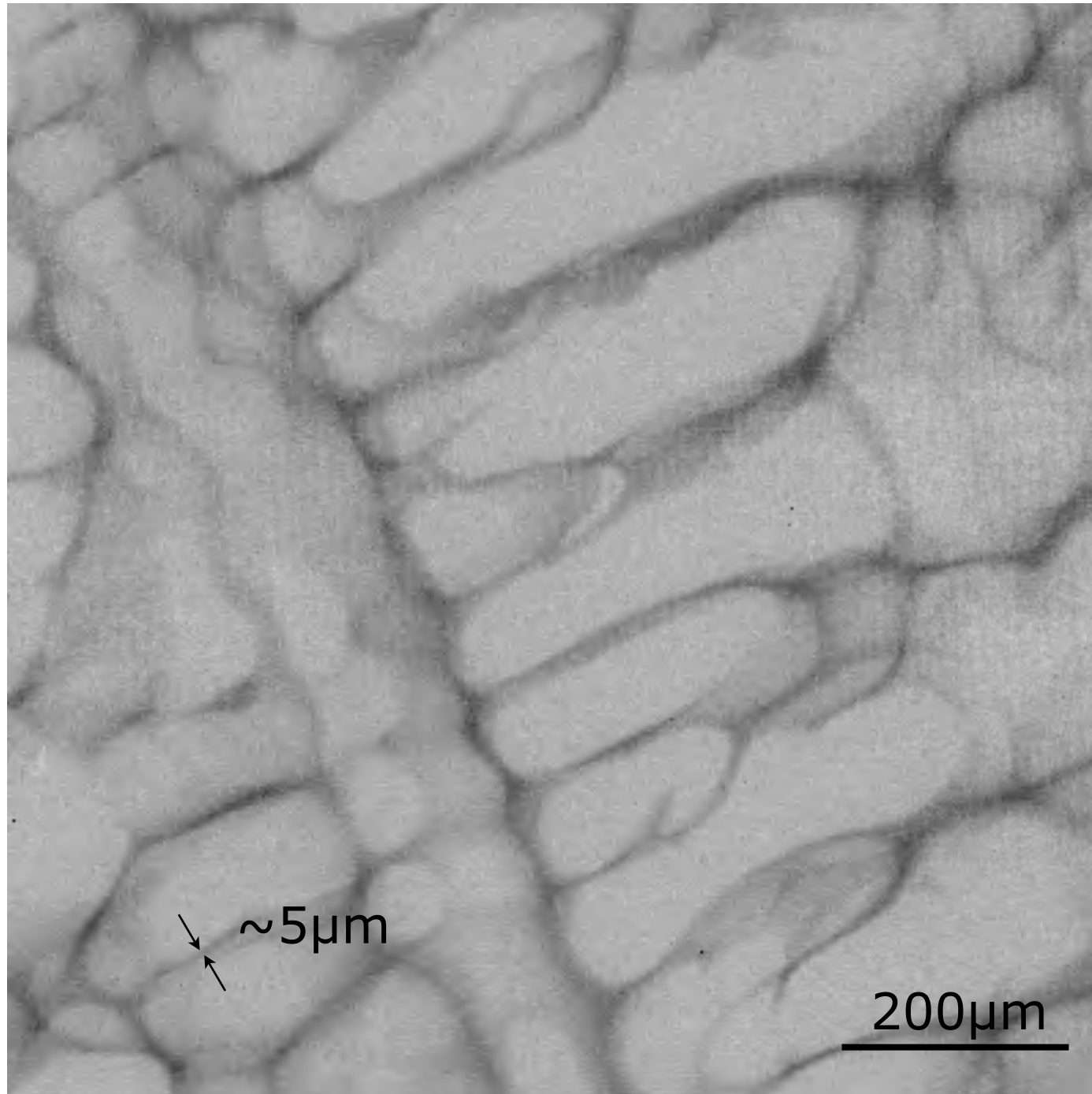
magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

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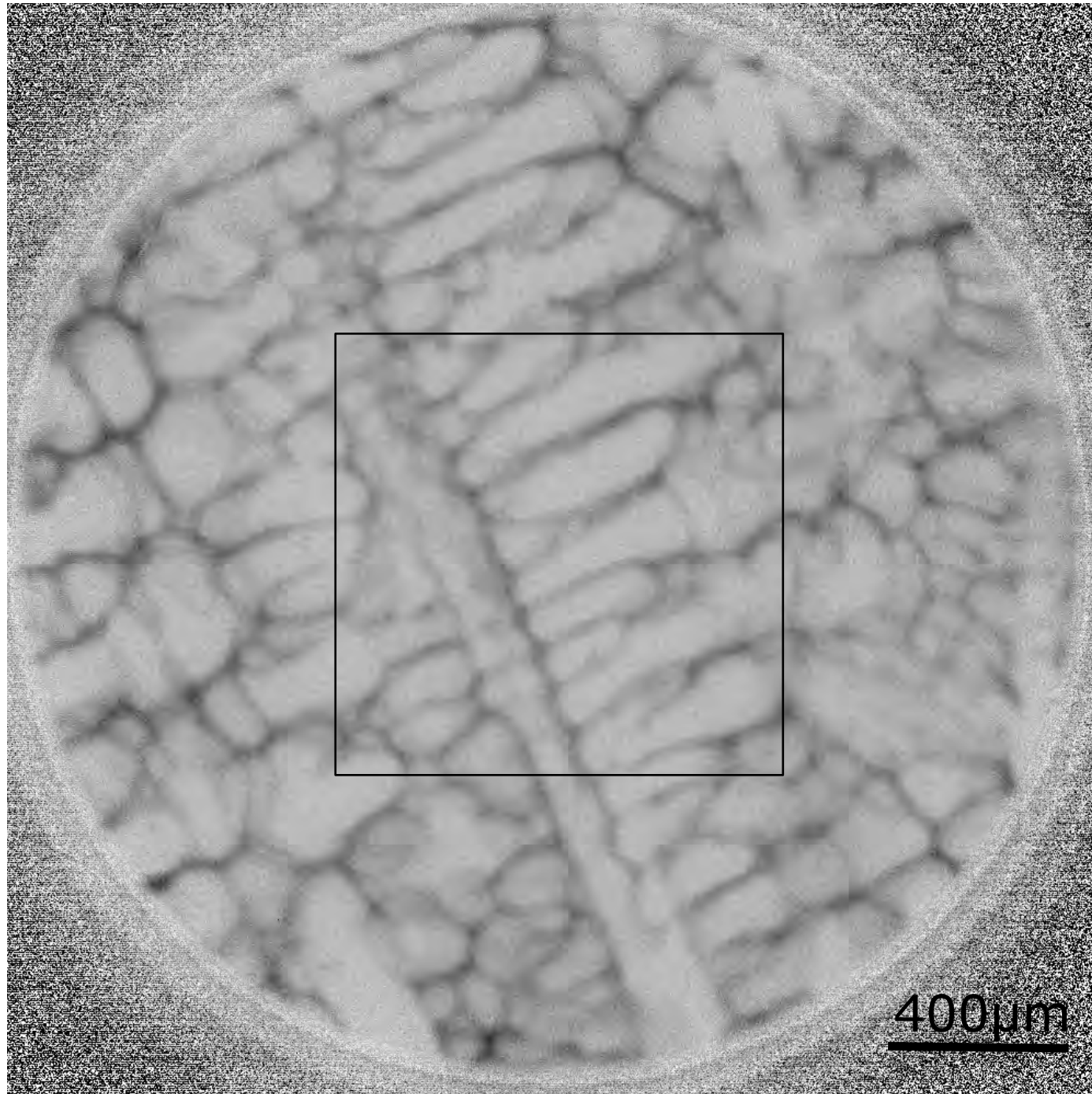
magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

Average of 17 images!

Development Tests: Dec. 7, 2008



Sample from
R. Mathiesen
(thickness $\sim 100 \mu\text{m}$)

$U = 60 \text{ kV}$, $I = 200 \mu\text{A}$

Source size: $\sim 12 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

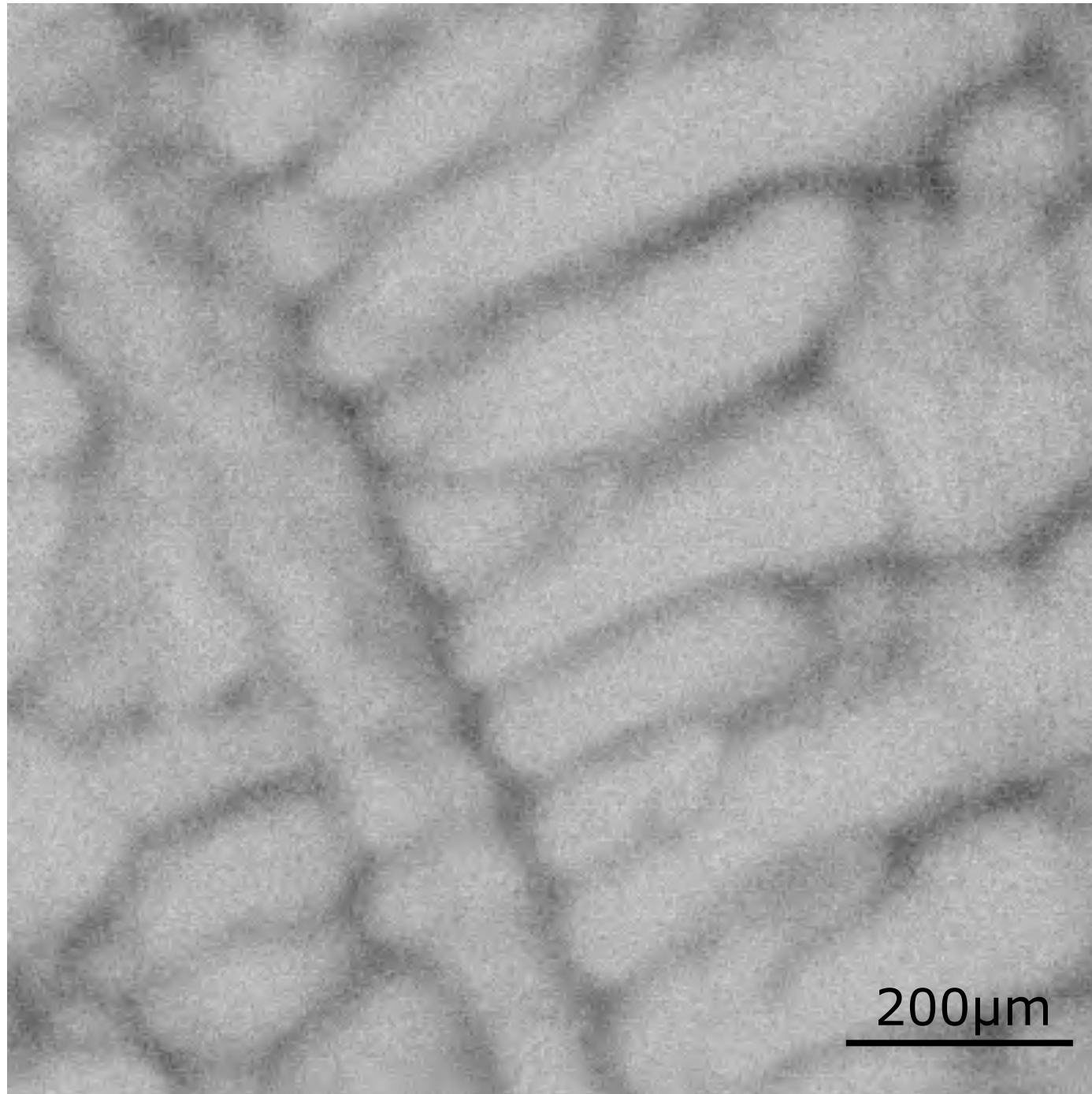
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magn.: 7.86 x

exposure time: 0.33 s

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Development Tests: Dec. 7, 2008



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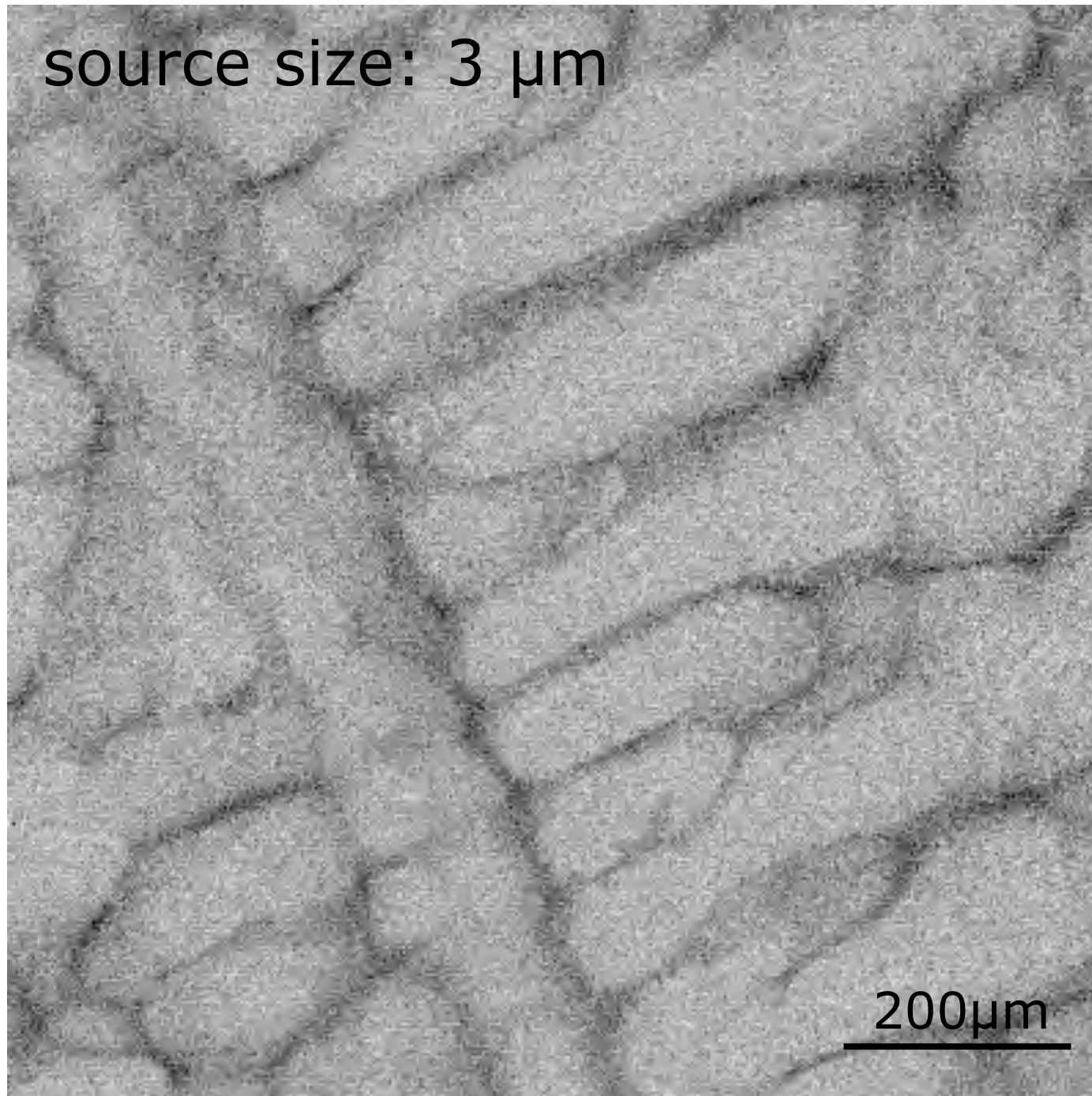
$L_2 = 66 \text{ mm}$

magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

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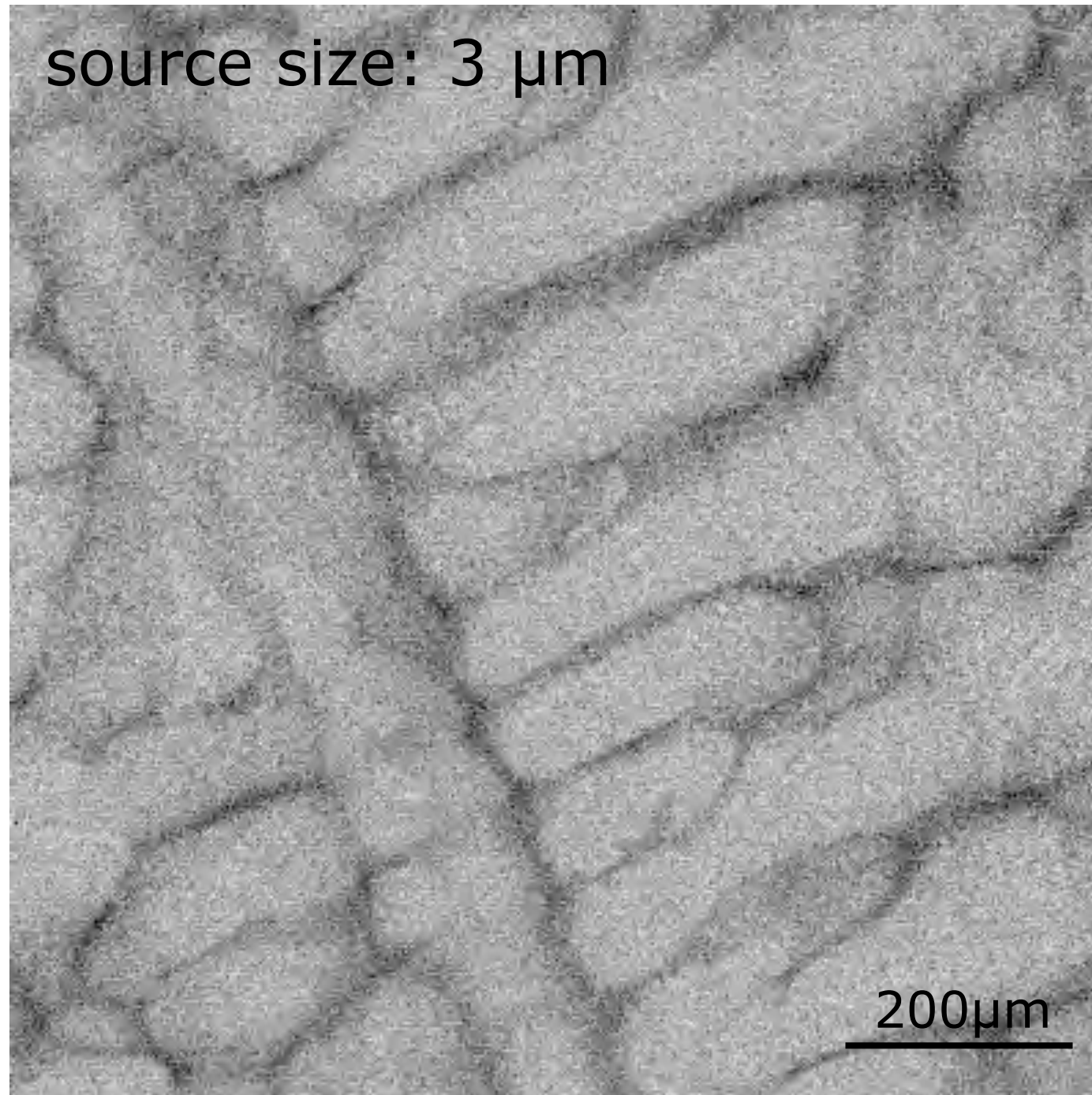
$L_2 = 66 \text{ mm}$

magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: 2.41 μm

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Source size: $\sim 12 \mu\text{m}$

$L_1 = 8.3 \text{ mm}$

$L_2 = 66 \text{ mm}$

magn.: 7.86 x

exposure time: 0.33 s

eff. pixel size: $2.41 \mu\text{m}$

Correct Geometry:

gain in Flux: ~ 2.45

Finalizing the Design

Today:

Design details to discuss:

- Front plate:
 - source point position vs. optical axis in furnace?
- mechanical support:
 - attach translation actuator to front plate of tube?
- inert-gas chamber:
 - evacuable to pre-vacuum (flushing)
 - electronic feed-through only (no mechanics)
 - camera outside of vacuum, kapton window at exit of chamber
- control system:
 - software interface to camera? (External control?)
 - frame-rate (2x2 binning) while saving data?